

# Work Order ID 54487

December 10, 2009 9:01:13 AM



Page 1

Item ID: D412-724-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Head Rest Assembly, Center

Start Date: 12/10/09 Start Qty: 2.00



Cust Item ID:

Required Date: 12/11/09 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

If D412-724-041 is a W/O on it's own, Photocopy bluefile and create labels per  
PPP D412-724-041 CHG001

N/A (54486)

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

9/12/14 SP 2

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

2) 09/12/15

(12) 4

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Accept



Setup Start



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Item Name: Head Rest Assembly, Center

Start Date: 12/10/09 Start Qty: 2.00



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Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-724-041 Location: \_\_\_\_\_ PPP Rev: \_\_\_\_\_

54486

9/12/15 DS

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

09.12.15

09.12.15

# Picklist Print

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Page 1

Work Order ID: 54487

Parent Item: D412-724-041

Parent Item Name: Head Rest Assembly, Center

Comments:

Start Date: 12/10/09

Required Date: 12/11/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN525-10R6

x4

Purchased

No

120

Each

110.0000

8.0000

9/12/14

SP

Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

110

101203

110

120

Each

3.0000

2.0000

8

9/12/14 SP

D3303-041

x1

Manufactured

No

Head Rest

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3

44448

3

120

Each

4.0000

2.0000

2

9/12/14

SP

(2x)

D3304-041

x1

Manufactured

No

Tube Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4

44354

4

2

## 25.3 WEIGHT AND BALANCE

There is negligible weight change associated with the installation of the Dart Head Rest.

## 25.4 PARTS LIST

QTY -011	QTY -041	QTY -043	QTY -044	Part Number	Description
X				D412-724-011	Dart Head Rest Kit, for 205/212/412
2	X			D412-724-041	Head Rest Assembly, Center
1		X		D412-724-043	Head Rest Assembly, LH
1			X	D412-724-044	Head Rest Assembly, RH
	1	1	1	D3303-041	Head Rest
	1			D3304-041	Tube Assembly
		1		D3304-043	Tube Assembly
			1	D3304-044	Tube Assembly
	4	4	4	AN525-10R6	Screw

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